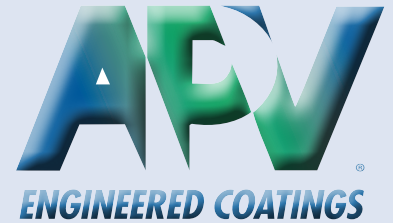


PRODUCT DATA SHEET



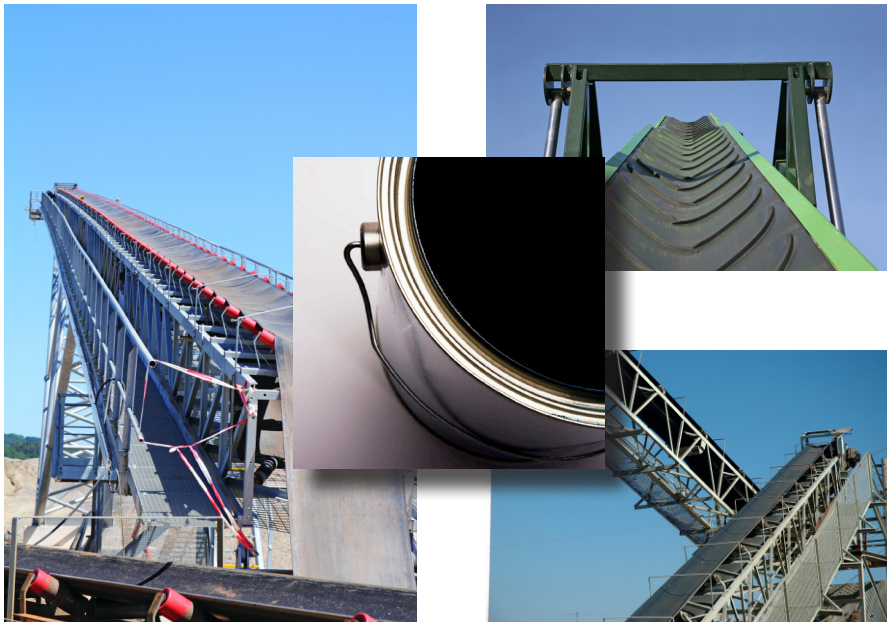
Rubber Pre-Cure Paint

Water-Based

P-9321

P-9321 is a black Pre-cure Paint formulated for rubber belts. This water-based paint is used on the unvulcanized rubber in production to create an easy and clean release from the mold or curing press.

Applying P-9321, will improve air-bleed and provide a uniform fluid flow. It prevents all blemishes and the creation of lites, which are created by poor rubber flow. As a result, the finished cured rubber belt has a smooth and blemish-free aesthetic.



Features

Helps Reduce Scrap & Waste

Fast Drying

Reduces Lites

Enhances Rubber Flow

Creates a Smooth Surface

Contains No VOCs

Non-Flammable

Non-Hazardous

Easy Cleanup

Easy To Use

HAPS-free

APV Engineered Coatings
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PRODUCT DATA SHEET

Product Specifications

PRODUCT DESCRIPTION:

WATER-BASED PRE-CURE PAINT

PRODUCT NUMBER(S): P-9321

PHYSICAL PROPERTIES:

COLOR: Black
TYPE: Water-Based
VISCOSITY(ASTM D 2196-86): 1000 ± 1200 LV #2 @ 12 RPM
WEIGHT PER GALLON (ASTM D 1475-90): 9.98 lbs/gal ± .30 (1.23 g/ml ± 35g/ml)
SPECIFIC GRAVITY (ASTM D 1475-90): 1.20
GLOSS @ 60°: Flat
FLASH POINT: >200 °F (-20°C)
SOLIDS: 33.1% by weight 19.9% by volume
THEORETICAL COVERAGE: 319 ft² / gal @ 1.0 mil (7.83 m²/l @ 25.4 μ)
VOC: WET: 0.00 lb/gal
DRY: 0.00 lb/gal
RECOMMENDED FILM THICKNESS: WET: 2 mil
DRY: 0.4 mil
COVERAGE: 802 ft² / gal @ 0.4 mil dry (19.68 m²/l @ 10.1 μ)

APPLICATION:

METHOD: Customer Defined
REDUCTION: None Required, Use as supplied
BAKE: Customer Defined
CLEAN UP SOLVENT: Water or L-400
RECOMMENDED EQUIPMENT: Spray

SUBSTRATE:

TYPE: Green, Unvulcanized Rubber Compound
PREPARATION: Clean, Dry Surface. Free of oil and lubricants

HANDLING & STORAGE:

SHELF LIFE: 12 Months, unopened
FREEZE CAUTION: Yes, Do Not Freeze
RECOMMENDED STORAGE: Cool and dry location between 50°F - 85°F

COMMENTS:

Mix well before using. Close container after use.