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**APV ENGINEERED COATINGS
 SUGGESTED PROPORTIONS FOR MASKANT SLURRIES**

Maskant	Maskant Weight (g)	Binder Weight (g)		
		B-4	B-100	B-200
M-1	100	74	40	40
M-7	100	54	33	36
M-8	100	54	35	38
M-10	100	54	28	31
M-13 or M-13A	100	54	31	33

Maskant	Maskant Weight (g)	Binder Volume (ml)		
		B-4	B-100	B-200
M-1	100	56	41	41
M-7	100	41	34	37
M-8	100	41	36	39
M-10	100	41	29	32
M-13 or M-13A	100	41	32	34



Suggested Procedure:

1. Mix powder and binder to achieve uniform consistency.⁽¹⁾
2. Dip part into M-1 or M-10 slurry.
3. Allow to air dry for ~ ½ to 1 hour.
4. Repeat steps 2 and 3
5. Dip part into M-13 or M-13A
6. Allow to air dry for ~ ½ to 1 hour
7. Repeat steps 5 and 6.

Note: A second coat of M-13 or M-13A may not be necessary. Results will best determine the need.

(1) When mixing a B-4 maskant slurry, the addition of 2 drops of water to the formulas listed above for 54 gms of B-4 binder, will increase the viscosity of the slurry, while also minimizing “dripping” and “slumping” of the slurry when applying to part

