





	TYPE	MIX RATIO	REDUCTION MATERIAL AND AMOUNT	VISCOSITY TARGET (REDUCED)	BINKS HVLP MACH #1 + PRESSURE POT	BINKS TROPHY	TITAN TS50 HVLP
	Water-Based	One Component	MEK	26 seconds, #3 Zahn Cup	#92 / #94	2465-14LV-23SO	.043 / #2
	Water-Based	One Component	Water or L-0811 to Slow Dry	63 seconds, #3 Zahn Cup	#92 / #94	2465-14LV-23SO	.043 / #2
W-1650 BONDING PRIMER	Water-Based	One Component	Water to reduce if needed	54 seconds, #3 Zahn Cup	#92 / #94	2465-14LV-23SO	.043 / #2
W-1500 UNIVERSAL PRIMER	Water-Based	One Component	Water to reduce if needed	80-90 KU @ 77°F	#92 / #94	2465-14LV-23SO	.043 / #2
2K EPOXY CORROSION RESISTANT PRIMER	Solvent-Based	Part A: 1 Gallon Part B: 1 Quart (Ratio 4:1)	A + B: 6 Parts Xylene: 1 Part (Ratio 6:1)	13 seconds, #3 Zahn Cup	#92 / #94	2465-14LV-23SO	.043 / #2



QUICK REFERENCE GUIDE

PRODUCT SPECIFICATIONS

	RECOMMENDED FILM THICKNESS- WET	RECOMMENDED FILM THICKNESS- DRY	COVERAGE ESTIMATE	DRY TO TOUCH	RECOMMENDED RECOAT WINDOW	FULLY CURED	APPLICATION TEMPERATURE RANGE	ADHESION TO SUBSTRATES
	5-6 MILS	2 MILS	250 - 300 SQFT/GAL	10 Minutes	Min. 6 Hours	30 Days	70°F ± 15°F	PRIMER REQUIRED
	5-6 MILS	2 MILS	350-400 SQFT/GAL	15 Minutes	Min. 6 Hours	30 Days	70°F ± 15°F	PRIMER REQUIRED
W-1650 BONDING PRIMER	3 MILS	1 MIL	400- 450 SQFT/GAL	15 Minutes	Min. 6 Hours	7 Days	70°F ± 15°F	STEEL, COATED SURFACES
W-1500 UNIVERSAL PRIMER	3 MILS	1 MIL	400- 450 SQFT/GAL	15 Minutes	Min. 6 Hours	7 Days	70°F ± 15°F	STUCCO, MASONRY, FIBER CEMENT, CONCRETE, VINYL, AND OTHER COMPOSITE SUBSTRATES
2K EPOXY CORROSION RESISTANT PRIMER	4-5 MILS	3-3.5 MILS	270 – 370 SQFT/GAL	4 Hours	Min. 24 Hours Max. 4 Days	7 Days	70°F ± 15°F	CARBON STEEL, CONCRETE, ALUMINUM, STAINLESS STEEL, GALVANIZED STEEL