

# TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

Q-0020

**PRODUCT DESCRIPTION:**

WHITSLIK 4 MOLD RELEASE

**PHYSICAL PROPERTIES:**

|                                    |             |                                     |
|------------------------------------|-------------|-------------------------------------|
| COLOR:                             |             |                                     |
| TYPE:                              | WATER-BASED |                                     |
| VISCOSITY:                         | N/A         |                                     |
| WEIGHT PER GALLON:                 | 8.35        | lbs/gal ± 0.30 lbs.                 |
|                                    | 1.00        | g/ml ± 0.04 g/ml                    |
| SPECIFIC GRAVITY (ASTM D 1475-90): | 1.002       | ± 0.35                              |
| GLOSS @ 60°:                       | N/A         |                                     |
| pH:                                | 4-7         |                                     |
| FLASH POINT:                       | > 212 °F    | 100.0 °C                            |
| SOLIDS:                            | 3.32        | % by weight                         |
|                                    | 3.22        | % by volume                         |
| THEORETICAL COVERAGE:              | 51.65       | ft <sup>2</sup> / gal @ 1.0 mil dry |
|                                    | 1.27        | m <sup>2</sup> /l @ 25.4 μ          |
| VOC:                               | 0.00        | lb(s)/gal ( 0.0g/l)                 |
| VOC (U.S.):                        | 0.00        | lb(s)/gal ( 0.0g/l)                 |

**APPLICATION:**

|                        |                        |
|------------------------|------------------------|
| METHOD:                | SPRAY                  |
| CURE METHOD:           | BAKE 20 MINUTES @ 300F |
| REDUCTION:             |                        |
| CLEAN UP:              | WATER                  |
| RECOMMENDED EQUIPMENT: |                        |

**SUBSTRATE:**

|              |                         |
|--------------|-------------------------|
| TYPE:        | ALUMINUM OR STEEL MOLDS |
| PREPARATION: | NONE                    |

**HANDLING & STORAGE:**

|                      |                       |
|----------------------|-----------------------|
| SHELF LIFE:          | 6 MONTHS              |
| FREEZE CAUTION:      | PROTECT FROM FREEZING |
| RECOMMENDED STORAGE: | COOL, DRY LOCATION    |

**ADDITIONAL GUIDELINES:**

MIX WELL BEFORE USING. CLOSE CONTAINER AFTER USE.

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rev. date: 10/22/2021

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