

TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

Q-0905

PRODUCT DESCRIPTION:

INSIDE TIRE LUBE (CLEAR)

PHYSICAL PROPERTIES:

COLOR:	CLEAR TO AMBER		
TYPE:	WATER BASE		
VISCOSITY:	350 - 550 cPs KU2		
WEIGHT PER GALLON:	8.53	lbs/gal ± 0.30 lbs.	
	1.02	g/ml ± 0.04 g/ml	
SPECIFIC GRAVITY (ASTM D 1475-90):	1.020	±	
GLOSS @ 60°:			
pH:	MEASURE ONLY		
FLASH POINT:	> 212 °F	100.0 °C	
SOLIDS:	22.0	% by weight	
	20.0	% by volume	
THEORETICAL COVERAGE:	320.80	ft ² / gal @ 1.0 mil dry	
	7.87	m ² /l @ 25.4 μ	
VOC (WET):	0.02	lb(s)/gal (2.4 g/l)	
VOC (DRY):	0.27	lb(s)/gal (32.4 g/l)	

APPLICATION:

RECOMMENDED FILM THICKNESS:	3.00	mil (wet)	77.72 g/m ²
	0.60	mil (dry)	17.10 g/m ²
COVERAGE:	534.67	ft ² /gal @	0.60 mil (dry)
METHOD:	SPRAY		
CURE METHOD:	AIR DRY		
REDUCTION:	WATER		
CLEAN UP:	WATER		
RECOMMENDED EQUIPMENT:			

SUBSTRATE:

TYPE:	UNCURED RUBBER COMPOUNDS
PREPARATION:	NONE

HANDLING & STORAGE:

SHELF LIFE:	1 YEAR
FREEZE CAUTION:	None
RECOMMENDED STORAGE:	COOL, DRY PLACE

ADDITIONAL GUIDELINES:

THIS PRODUCT IS ALKYL PHENOL ETHOXYLATE (APE, APEO) FREE.

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APV Engineered Coatings, Inc.
1390 Firestone Parkway
Akron, Ohio 44301 USA
800.772.3452
sales@apvcoatings.com
www.apvcoatings.com