

# TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

D-5105

**PRODUCT DESCRIPTION:**

#802 GREEN PAD INK

**PHYSICAL PROPERTIES:**

COLOR:	GREEN
TYPE:	SOLVENT
VISCOSITY:	
WEIGHT PER GALLON:	9.71 lbs/gal ± 0.20 lbs.
	1.16 g/ml ± 0.02 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	1.160 ± .02
GLOSS @ 60°:	N/A
pH:	N/A
FLASH POINT:	* 138 °F 58.9 °C
SOLIDS:	42.98 % by weight
	32.0 % by volume
THEORETICAL COVERAGE:	513.28 ft <sup>2</sup> / gal @ 1.0 mil dry
	12.59 m <sup>2</sup> /l @ 25.4 μ
VOC (WET):	5.54 lb(s)/gal ( 664.3 g/l)
VOC (DRY):	5.54 lb(s)/gal ( 664.3 g/l)

**APPLICATION:**

METHOD:	Pad Roller
CURE METHOD:	Air Dry
REDUCTION:	None
CLEAN UP:	Mineral Spirits or other Suitable Solvent
RECOMMENDED EQUIPMENT:	Pad transfer Roller

**SUBSTRATE:**

TYPE:	Rubber
PREPARATION:	Clean from dirt and oils

**HANDLING & STORAGE:**

SHELF LIFE:	1 year
FREEZE CAUTION:	None
RECOMMENDED STORAGE:	Cool, Dry, Well Ventilated, area

**ADDITIONAL GUIDELINES:**

Mix well before using. Always use proper PPE while using.

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rev. date: 09/29/2016

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