

TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

P-9346

PRODUCT DESCRIPTION:

PRE-CURE OUTSIDE TIRE PAINT

PHYSICAL PROPERTIES:

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|------------------------------------|--|
| COLOR: | BLACK |
| TYPE: | WATER BASED |
| VISCOSITY: | #3 SPINDLE @30 RPM 1000+/-300 |
| WEIGHT PER GALLON: | 9.93 lbs/gal ± 0.50 lbs. |
| | 1.19 g/ml ± 0.06 g/ml |
| SPECIFIC GRAVITY (ASTM D 1475-90): | 1.190 ± |
| GLOSS @ 60°: | |
| pH: | 10.2+/-0.5 |
| FLASH POINT: | 212 °F 100.0 °C |
| SOLIDS: | 34.15 % by weight |
| | 19.65 % by volume |
| THEORETICAL COVERAGE: | 315.19 ft ² / gal @ 1.0 mil dry |
| | 7.73 m ² /l @ 25.4 μ |
| VOC (WET): | 0.01 lb(s)/gal (1.2 g/l) |
| VOC (DRY): | 0.07 lb(s)/gal (8.4 g/l) |

APPLICATION:

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|-----------------------------|--|
| RECOMMENDED FILM THICKNESS: | 2.50 mil (wet) 75.57 g/m ² |
| | 0.49 mil (dry) 25.81 g/m ² |
| COVERAGE: | 641.60 ft ² /gal @ 0.49 mil (dry) |
| METHOD: | SPRAY |
| CURE METHOD: | |
| REDUCTION: | NONE REQUIRED, USE AS SUPPLIED |
| CLEAN UP: | L-400 |
| RECOMMENDED EQUIPMENT: | MECHANICAL AGITATOR |

SUBSTRATE:

TYPE: UNCURED RUBBER

PREPARATION: CLEAN DRY SURFACE, FREE OF OIL AND LUBRICANTS

HANDLING & STORAGE:

| | |
|----------------------|-----------------------|
| SHELF LIFE: | 6 MONTHS |
| FREEZE CAUTION: | Protect from freezing |
| RECOMMENDED STORAGE: | COOL DRY LOCATION |

ADDITIONAL GUIDELINES:

Mix well before using. Be careful not to generate foam. Close container after use. Product is free from HAPS. Avoid over application. Dry time is dependent on ambient air conditions.

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APV Engineered Coatings, Inc.
1390 Firestone Parkway
Akron, Ohio 44301 USA
800.772.3452
sales@apvcoatings.com
www.apvcoatings.com

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