

TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

P-9992

PRODUCT DESCRIPTION:

PRE-CURE OUTSIDE TIRE PAINT

PHYSICAL PROPERTIES:

COLOR:	BLACK
TYPE:	WATER BASED
VISCOSITY:	1400 +/- 400 CPS #2@12 RPM
WEIGHT PER GALLON:	9.17 lbs/gal ± 0.30 lbs. 1.10 g/ml ± 0.04 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	1.100 ±
GLOSS @ 60°:	
pH:	8-9
FLASH POINT:	212 °F 100.0 °C
SOLIDS:	18.08 % by weight 9.94 % by volume
THEORETICAL COVERAGE:	159.44 ft ² / gal @ 1.0 mil dry 3.91 m ² /l @ 25.4 μ
VOC (WET):	0.00 lb(s)/gal (0.0 g/l)
VOC (DRY):	0.01 lb(s)/gal (1.2 g/l)

APPLICATION:

RECOMMENDED FILM THICKNESS:	5.00 mil (wet) 139.70 g/m ² 0.50 mil (dry) 25.26 g/m ²
COVERAGE:	320.80 ft ² /gal @ 0.50 mil (dry)
METHOD:	SPRAY
CURE METHOD:	
REDUCTION:	NONE REQUIRED, USE AS SUPPLIED
CLEAN UP:	L-400
RECOMMENDED EQUIPMENT:	MECHANICAL AGITATOR

SUBSTRATE:

TYPE:	UNCURED RUBBER
PREPARATION:	CLEAN, DRY SURFACE FREE FROM OIL AND LUBRICANTS

HANDLING & STORAGE:

SHELF LIFE:	6 MONTHS
FREEZE CAUTION:	Protect from freezing
RECOMMENDED STORAGE:	COOL, DRY LOCATION

ADDITIONAL GUIDELINES:

Mix well before using. Be careful not to generate foam. Close container after use. Product is free of HAPS. Avoid over application. Dry time is dependent on ambient air conditions.

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