

TECHNICAL DATA SHEET

**PRODUCT CODE(S):**

N-9976

PRODUCT DESCRIPTION:

ZEVOC WATER BASED RUBBER CEMENT

PHYSICAL PROPERTIES:

COLOR:	BLACK
TYPE:	WATER BASED
VISCOSITY:	800 +/- 200 CPS
WEIGHT PER GALLON:	8.04 lbs/gal ± 0.30 lbs.
	0.96 g/ml ± 0.04 g/ml
SPECIFIC GRAVITY (ASTM D 1475-90):	0.962 ±
GLOSS @ 60°:	
pH:	10.0-11.0
FLASH POINT:	°F °C
SOLIDS:	47.48 % by weight
	35.84 % by volume
THEORETICAL COVERAGE:	574.87 ft ² / gal @ 1.0 mil dry
	14.11 m ² /l @ 25.4 μ
VOC (WET):	lb(s)/gal (0.0 g/l)
VOC (DRY):	lb(s)/gal (0.0 g/l)

APPLICATION:

RECOMMENDED FILM THICKNESS:	1.50 mil (wet) 36.65 g/m ²
	0.54 mil (dry) 17.40 g/m ²
COVERAGE:	1,069.33 ft ² /gal @ 0.54 mil (dry)
METHOD:	SPRAY
CURE METHOD:	
REDUCTION:	NONE REQUIRED, USE AS SUPPLIED
CLEAN UP:	L-400
RECOMMENDED EQUIPMENT:	CONVENTIONAL SPRAY EQUIPMENT

SUBSTRATE:

TYPE:	UNCURED RUBBER COMPOUND
PREPARATION:	CLEAN, DRY SURFACE

HANDLING & STORAGE:

SHELF LIFE:	9 MONTHS, UNOPENED
FREEZE CAUTION:	Protect from freezing
RECOMMENDED STORAGE:	COOL, DARK LOCATION

ADDITIONAL GUIDELINES:

Mix well before using. Be careful not to generate foam. Close container after use. Contains no hazardous air pollutants. Minimum adhesion- 20 lbs. force pull tear.

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