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APV ENGINEERED COATINGS SUGGESTED MASKANT SLURRY COMPOSITIONS

MASKANT	POWDER	B-4 BINDER	B-100/200 BINDER
M-1	1000 grams	420-440 cc	595-605 cc
M-7	1000 grams	420-440 cc	445-455 cc
M-8	1000 grams	420-440 cc	445-455 cc
M-10	1000 grams	420-440 cc	595-605 cc
M-17	1000 grams	420-440 cc	595-605 cc

**M-1/M-10/M-7
 with B-4**

Apply two (2) dips of M-1 or M-10 slurry, allow a short drying period between dips (approx. 15-20 min.); then apply two (2) dips of M-7 slurry.

**M-1/M-10/M-7
 with B-100/200**

Apply two (2) dips of M-1 or M-10 slurry, dry 10 minutes at 250-300°F between dips; then apply two (2) dips of M-7 slurry. Final bake after all dips applied 30-45 minutes at 250-300°F.

M-8 with B-4

Apply three (3) dips of M-8 slurry; however, the number of dips can vary depending on the application.

M-17 with B-4

Apply two (2) or three (3) dips of M-17 slurry, allow a short drying period between dips (approx. 15-20 min.).

M-17 with B-100/200

Apply two (2) or three (3) dips of M-17 slurry, dry 10 minutes at 250-300°F between dips. Final bake after all dips applied 30-45 minutes at 250-300°F.

Note: When blending maskants and binders, make certain that slow speeds are used. High speeds and/or improper mixer configurations can have a deleterious effect on the quality of the slurries.